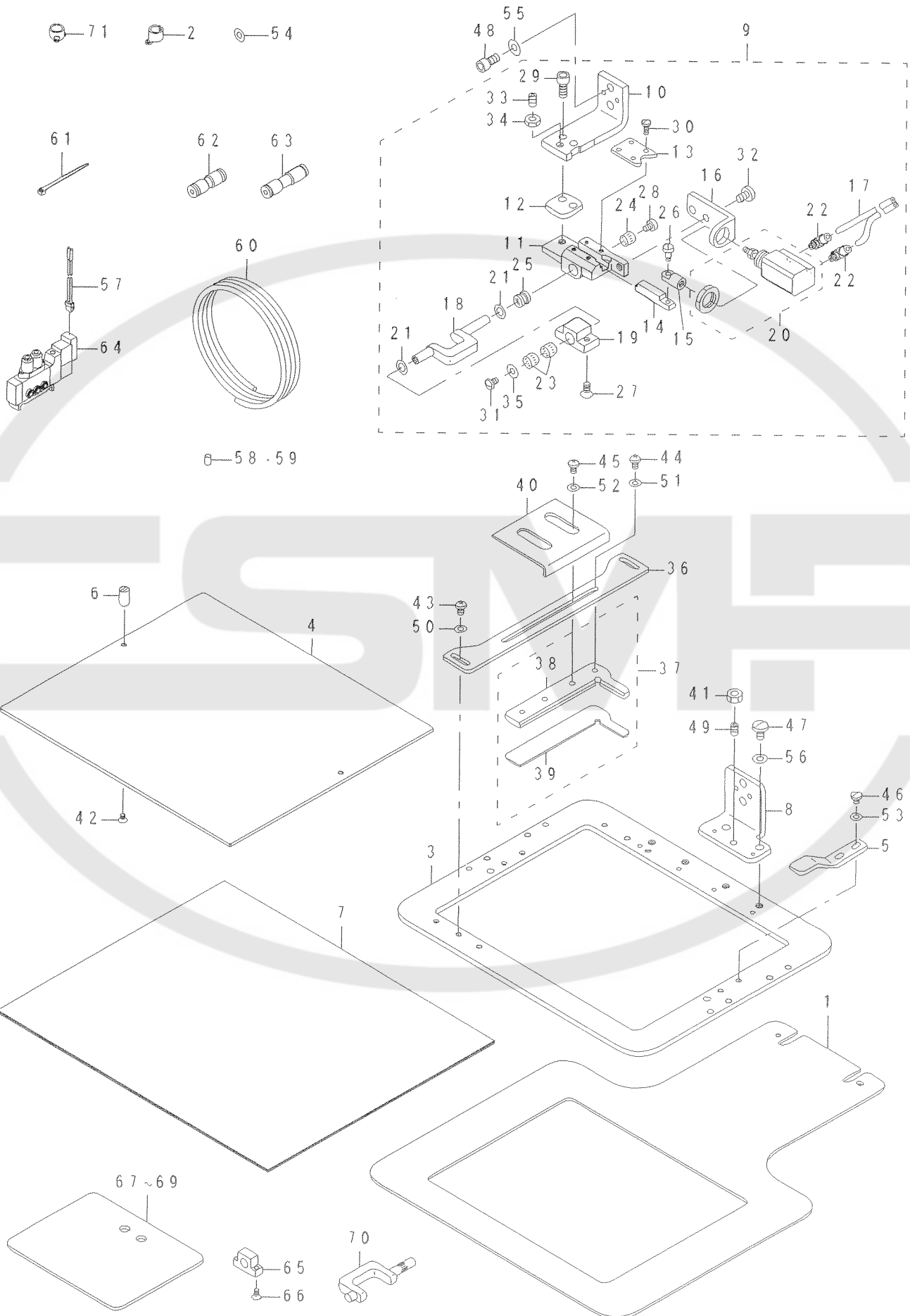


1. PNEUMATIC TYPE INVERTING CLAMP DEVICE



No	note	Parts No.	DESCRIPTION	Qty
1		400-45524	LOWER PLATE	1
2		B1406-210-000	THREAD GUIDE	1
3		B2553-215-A00	FRAME	1
4		B2557-215-A00	PLASTICS BLANK	1
5		B2558-220-000	PLASTIC BLANK PLATE	2
6		B2559-220-000	HINGE PIN	2
7		B2564-215-A00	SPONGE	4
8		B2604-215-AA0	PRESSER FOOT ASM. RIGHT	1
9		B4301-215-0A0	INNER PRESSER FOOT ASM.	1
10		B4301-215-000	INNER PRESSER FOOT	1
11		B4302-220-000	BEARING	(1)
12		B4303-220-000	SPACER	(1)
13		B4304-220-000	SUPPORT RACK	(1)
14		B4305-220-000	TURN RACK	(1)
15		B4306-220-000	KNUCKLE	(1)
16		B4307-220-000	BRACKET	(1)
17		B4308-215-000	CYLINDER TUBE	(1)
18		B4309-220-000	CRANK SHAFT	(1)
19		B4320-220-000	SUPPORT BASE	(1)
20		B4327-220-000	CYLINDER	(1)
21		B4328-220-000	WASHER	(1)
22		PJ-0460525-03	HOSE ELBOW	(2)
23		SB-3070001-00	NEEDLE BEARING	(2)
24		SB-3070001-00	NEEDLE BEARING	(2)
25		SB-3070002-00	BEARING	(1)
26		SD-0460703-TP	HINGE SCREW D=4.6 H=7	(1)
27		SS-1121010-SP	SCREW	(1)
28		SS-6110640-SP	SCREW 11/64-40 L=6	(2)
29		SS-6151412-TP	SCREW 15/64-28 L=14	(1)
30		SS-7090910-TP	SCREW 9/64-40 L= 8.5	(2)
31		SS-5110710-SP	SCREW11/64-40 L=7	(4)
32		SS-7150940-SP	SCREW15/64-28 L=9	(1)
33		SS-8150912-TH	SCREW 15/64-28 L=9	(2)
34		NS-6150310-SP	NUT 15/64-28	(1)
35		B3228-771-00B	BOBBIN WINDER SPACER	(1)
36		B4310-215-000	LABEL GUIDE A	(1)
37		B4311-220-0A0	LABEL GUIDE B ASM.	1
38		B4311-220-000	LABEL GUIDE B	1
39		B4315-220-000	SEAT	(1)
40		B4312-220-000	LABEL GUIDE C	(1)
41		NS-6150330-SD	NUT 15/64-28	1
42		SS-1090510-SP	SCREW 9/64-40 L=5	1
43		SS-4110715-SP	SCREW 11/64-40 L=7	4
44		SS-4110715-SP	SCREW 11/64-40 L=7	2
45		SS-4110715-SP	SCREW 11/64-40 L=7	2
46		SS-7110510-SP	SCREW11/64-40 L=5	2
47		SS-7150910-TP	SCREW15/64-28 L=9	4
48		SM-6061202-TP	SCREW M6 L=12	2
49		SS-8150822-TP	SCREW 15/64-28 L=8	2
50		WP-0450000-SD	WASHER4.5X8X0.5	1
51		WP-0450000-SD	WASHER4.5X8X0.5	2
52		WP-0450000-SD	WASHER4.5X8X0.5	2
53		WP-0450801-SD	WASHER 4.5X10X0.8	2
54		WP-0502616-SD	WASHER	4
55		WP-0651056-SD	WASHER 6.5X11X1	1
56		WP-0651056-SD	WASHER 6.5X11X1	2
57		400-35324	SOLENOID VALVE CONNECTOR ASM.	2
58		B4711-220-00I	AIR TUBE LABEL J07	1
59		B4711-220-00J	AIR TUBE LABEL J08	1
60		BT-0400251-EB	URETHANE HOSE. BLACK	1
61		HX-0023300-00	CLIP	2
62		PJ-3030400-02	STRAIGHT UNION	5
63		PJ-3030400-04	QUICK COUPLING	1
64		PV-1502090-00	5 PORT SOLENOID VALVE	1
65	#01	B4316-220-000	SUPPORT BASE B	1
66	#01	SS-1090750-SP	SCREW 9/64-40 L=7	1
67	#01	B4317-220-000	LARGE BLANK (DIAMOND CUT)	2
68	#01	B4318-220-000	MIDDLE BLANK (DIAMOND CUT)	1
69	#01	B4319-220-000	SMALL BLANK (DIAMOND CUT)	1
70	#01	B4326-220-000	CRANK SHAFT B	1
71	#02	B1406-215-P00	THREAD GUIDE H	1

01...OPTIONAL PARTS / 02...FOR PERFECT STITCH SPECIFICATION /